

Blush Stick

Formula# 3/16-224/358/484-22

Features

- A bendable blush that creates a flush of color for a natural, healthy glow.
- Convenient, on the go packaging.
- 100% Natural and vegan formula.

Color Cosmetics

Anhydrous

Clean / Natural

Vegan

Formula

Sunflower Wax

Natural wax extracted from sunflower seeds. Very high melting point and excellent structuring capabilities, increases stick structure and stability. Structurant. Usage level 1-15%.

Rice Bran Wax 224

Natural wax extracted from rice bran oil. Very high melting point and structuring capabilities, increases stick structure and stability. Structurant. Usage level 1-20%.

Kester Wax K-60P

Naturally derived plasticizer. Increases melt point, stability, compatibility in anhydrous systems, thickens emulsions and provides texture. Usage level 0.5-20%.

Trade Name	INCI Name	%
<i>Phase A</i>		
Sunflower Wax ¹	Helianthus Annuus (Sunflower) Seed Wax	2.0
Kester Wax K-60P ¹	Polyhydroxystearic Acid	11.4
Bayberry Wax ¹	Myrica Cerifera (Bayberry) Fruit Wax	5.0
Rice Bran Wax ¹	Oryza Sativa (Rice) Bran Wax	4.0
Jeechem CTG ²	Caprylic/Capric Triglyceride	8.4
<i>Phase B</i>		
Mica Sericite BC 285 ³	Mica	25.74
Unipure Red LC381 ⁴	Iron Oxides CI 77491	0.42
Unipure Pink LC-589 ⁴	Ultramarines CI 77007	6.02
Titanium Dioxide 325 ³	Titanium Dioxide	6.92
Kester Wax K-24 ¹	Lauryl Laurate	19.72
Jeechem CTG ²	Caprylic/Capric Triglyceride	10.38

Procedure

- Combine Phase B ingredients and mill until homogeneous.
- Combine Phase A ingredients in a vessel.
- Heat and mix until uniform, then add Phase B to Phase A and mix until homogenous.
- Pour into containers at around 85°C and allow to cool to room temperature.

Stability Information:

Three months at room temperature, three months at 45°C, three free/thaw cycles.

Supplier Information:

1. Koster Keunen, Inc.; 2. Jeen; 3. Brenntag Specialties; 4. Sensient.

Looking for additional formulas? Try our Formula Selector Tool at: kosterkeunen.com/pcformulationguide