

# Natural Lipstick “Arabian Spice”

Formula # 4/19-163/883/154-4

## Color Cosmetics

Anhydrous

Natural / Clean

## Features

- A super-creamy lipstick that glides on like satin.
- Achieves single-stroke coverage.
- 100% Natural formula.

## Formula

### Sunflower Wax

Natural wax extracted from sunflower seeds. Very high melting point and excellent structuring capabilities, increases stick structure and stability. Structurant. Usage level 1-15%.

### White Beeswax

Natural wax produced by honeybees. Multifunctional; excels at making anhydrous formulas soft and pliable, and making emulsions glossy, thick and with excellent pickup. Structurant, plasticizer, thickener.

### Kester Wax K-62

Naturally derived wax ester of plant origin. High melt point solid wax, provides hard structure in anhydrous applications. Structurant. Usage level 1-20%.

Trade Name	INCI Name	%
<i>Phase A</i>		
Sunflower Wax <sup>1</sup>	Helianthus Annuus (Sunflower) Seed Wax	10.0
White Beeswax <sup>1</sup>	Beeswax	8.0
Kester Wax K-62 <sup>1</sup>	Stearyl Behenate, Cetyl Stearate, Stearyl Stearate	2.0
Kester Wax K-60P <sup>1</sup>	Polyhydroxystearic Acid	6.0
Jjoba Oil <sup>2</sup>	Simmondsia Chinensis (Jojoba) Seed Oil	17.5
Extra Virgin Coconut Oil <sup>2</sup>	Cocos Nucifera (Coconut) Oil	13.5
Radia 7750 <sup>3</sup>	Isoamyl Laurate	8.0
<i>Phase B</i>		
Titanium Dioxide <sup>3</sup>	Titanium Dioxide	10.70
Unipure Red LC 381 <sup>4</sup>	Iron Oxides CI 77491	2.83
Unipure Red LC 386 <sup>4</sup>	Iron Oxides CI 77491	2.52
Jeechem CTG <sup>5</sup>	Caprylic/Capric Triglyceride	11.42
Kester Wax K-24 <sup>1</sup>	Lauryl Laurate	7.53

## Procedure

- Combine Phase B ingredients and mill until homogeneous.
- Melt and mix all Phase A components.
- Once fully melted and mixed, add the pigments base.
- After pigments are dispersed, allow the temperature to cool to 75°C. Pour into molds.

### Stability Information:

Three months at 45 °C, three months at room temperature, three freeze/thaw cycles.

### Supplier Information:

1. Koster Keunen, Inc.; 2. Barentz; 3. Brenntag Specialties; 4. Sensient.; 5. Jeen.

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