Natural Bronzing Stick

Color Cosmetics

Anhydrous

Clean / Natural

Vegan

Features

- Gives your skin a sun-soaked color without exposure to UV rays.
- Luminous, subtle tan that looks incredibly natural.
- No commitment, washes off easily with soap and water.

Formula

Sunflower Wax

Natural wax extracted from sunflower seeds.Very high melting point and excellent structuring capabilities, increases stick structure and stability. Structurant. Usage level 1-15%.

Kester Wax K-24

Naturally derived wax ester of plant origin. Low melt point semi-solid, melts on body contact, provides cooling sensation. Adds slip, reduces greasy feel, dimethicone alternative. Usage level up to 50%.

Cocoa Butter

Natural wax extracted from Cocoa beans. Low melt point solid, provides thickening, some structure, and nourishment to skin and hair. Emollient, thickener, glossy finish. Usage level up to 100%.

Trade Name	INCI Name	%
Phase A		
Sunflower Wax[1]	**Helianthus Annuus (Sunflower) Seed Wax**	**8.0**
Kester Wax K-60P[1]	**Polyhydroxystearic Acid**	**5.0**
AR Cocoa Butter[1]	**Theobroma Cacao (Cocoa) Seed Butter**	**6.0**
Kester Wax K-24[1]	**Lauryl Laurate**	**8.0**
Extra Virgin Coconut Oil[2]	Cocos Nucifera (Coconut) Oil	12.0
Cetiol CC[3]	Dicaprylyl Carbonate	17.0
Prestige Beige[4]	Mica, Titanium Dioxide, Iron Oxides	7.0
Mica Sericite BC 285[4]	Mica	22.0
Vitamin E Acetate[3]	Tocopheryl Acetate	1.0
Phase B		
Unipure Brown LC881[5]	Iron Oxides	3.64
Titanium Dioxide 325[4]	Titanium Dioxide	2.46
Jeechem CTG[6]	Caprylic/Capric Triglyceride	7.90

Procedure

- Combine Phase B ingredients and mill until homogeneous.
- Combine Phase A ingredients in a vessel, heat and mix until uniform.
- Add Phase B to Phase A and mix.
- Pour into containers at around 85°C and allow to cool to room temperature.

Stability Information:

Three months at room temperature, three months at 45 °C, three freeze/thaw cycles.

Supplier Information:

1. **Koster Keunen, Inc.;** 2. Barentz; 3. BASF; 4. Brenntag Specialties; 5. Sensient; 6. Jeen.

Looking for additional formulas? Try our Formula Selector Tool at: kosterkeunen.com/pcformulationguide

KOSTER KEUNEN

We've Got A Wax For That™