

Natural Conceal and Revamp Stick

Formula# 5/19-224/286/358-2

Features

- Perfect coverage in this natural stick.
- One swipe application.
- Flexible chassis allowing for creativity.

Color Cosmetics

Anhydrous

Clean / Natural

Vegan

Formula

Rice Bran Wax (Wax# 224)

Natural wax extracted from rice bran oil. Very high melting point and structuring capabilities, increases stick structure and stability. Structurant. Usage level 1-20%.

Kester Wax K-60P

Naturally derived plasticizer. Increases melt point, stability, compatibility in anhydrous systems, thickens emulsions and provides texture. Usage level 0.5-20%.

Cocoa Butter

Natural wax extracted from Cocoa beans. Low melt point solid, provides thickening, some structure, and nourishment to skin and hair. Emollient, thickener, glossy finish. Usage level up to 100%.

Trade Name	INCI Name	%
<i>Phase A</i>		
Rice Bran Wax (Wax# 224) ¹	Oryza Sativa (Rice) Bran Wax	12.0
Kester Wax K-60P ¹	Polyhydroxystearic Acid	6.0
AR Cocoa Butter ¹	Theobroma Cacao (Cocoa) Seed Butter	6.0
Kester Wax K-24 ¹	Lauryl Laurate	5.0
Jeechem CTG ²	Caprylic/Capric Triglyceride	4.0
Soft Calcium Powder ST147010 ³	Calcium Carbonate (and) Mica (and) Lauroyl Lysine	6.0
<i>Phase B</i>		
Jeechem CTG ²	Caprylic/Capric Triglyceride	27.45
Titanium Dioxide ³	Titanium Dioxide CI 77891	22.56
Unipure Black LC989 ⁴	Iron Oxides CI 77499	0.31
Unipure Red LC381 ⁴	Iron Oxides CI 77491	1.16
Unipure Yellow LC182 ⁴	Iron Oxides CI 77492	3.72
Mica Sericite ³	Mica	5.80

Procedure

- Combine Phase B ingredients and mill until homogeneous.
- Combine Phase A ingredients in a vessel and heat and mix until uniform.
- Add Phase B to Phase A and mix.
- Pour into containers at around 85°C and allow to cool to room temperature.

Stability Information:

Three months at room temperature, three months at 45°C, three freeze/thaw cycles.

Supplier Information:

1. Koster Keunen, Inc.;
2. Jeen International;
3. Brenntag Specialties;
4. Sensient.

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