

# Natural Cream Eyeshadow

Formula# 4/17-484/224-1

## Features

- Creamy, blendable eye shadow.
- Glides across the skin to deliver a wash of color.
- 100% Natural and vegan formula.

## Color Cosmetics

Anhydrous

Clean / Natural

Vegan

## Formula

### Kester Wax K-60P

Naturally derived plasticizer. Increases melt point, stability, compatibility in anhydrous systems, thickens emulsions and provides texture. Usage level 0.5-20%.

### Kester Wax K-24

Naturally derived wax ester of plant origin. Low melt point semi-solid, melts on body contact, provides cooling sensation. Adds slip, reduces greasy feel, dimethicone alternative. Usage level up to 50%.

### Sunflower Wax

Natural wax extracted from sunflower seeds. Very high melting point and excellent structuring capabilities, increases stick structure and stability. Structurant. Usage level 1-15%.

Trade Name	INCI Name	%
<i>Phase A</i>		
Sunflower Wax <sup>1</sup>	Helianthus Annuus (Sunflower) Seed Wax	3.5
Kester Wax K-60P <sup>1</sup>	Polyhydroxystearic Acid	14.0
Rice Bran Wax <sup>1</sup>	Oryza Sativa (Rice) Bran Wax	5.5
Jeechem CTG <sup>2</sup>	Caprylic/Capric Triglyceride	14.0
<i>Phase B</i>		
Mica Sericite BC 285 <sup>3</sup>	Mica	4.68
Unipure Red LC381 <sup>4</sup>	Iron Oxides CI 77491	2.34
Unipure Yellow LC182 <sup>4</sup>	Iron Oxides CI 77492	2.64
Unipure Black LC989 <sup>4</sup>	Iron Oxides CI 77499	1.38
Titanium Dioxide 325 <sup>3</sup>	Titanium Dioxide	21.60
Kester Wax K-24 <sup>1</sup>	Lauryl Laurate	15.00
Jeechem CTG <sup>2</sup>	Caprylic/Capric Triglyceride	15.36

## Procedure

- Combine Phase B ingredients and mill until homogeneous.
- Combine Phase A ingredients in a vessel.
- heat and mix until uniform, then add Phase B to Phase A and mix.
- Pour into containers at around 70°C and allow to cool to room temperature.

### Stability Information:

One month at room temperature, one month at 45°C.

### Supplier Information:

1. Koster Keunen, Inc.;
2. Jeen International;
3. Brenntag Specialties;
4. Sensient.

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