# Natural Gentle Body Wash

Formula # 6/17-120/414-10

	Skin Care
<ul> <li>Features</li> <li>Creamy cleansing body wash</li> <li>Formulated with gentle surfactants</li> </ul>	Emulsion
	Natural / Clean
Suitable for hands and face	Vegan

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Formula

#### **Kostol Natural E**

Natural, PEG-free nonionic o/w emulsifier. Provides a light to medium, wet break, low thickening. Can be used as a primary or secondary emulsifier. Usage level 2-8%.

#### Kester Wax K-48

Naturally derived wax ester of plant origin. Provides opacity and texture to emulsions, with minimal impact on viscosity. Secondary structurant in anhydrous formulations. Usage level 1-20%.

Trade Name	INCI Name	%
Phase A		
Deionized Water	Aqua	50.1
Glycerin	Glycerin	5.0
Plantaren 1200 N UP <sup>2</sup>	Lauryl Glucoside	15.0
Plantaren 818 UP <sup>2</sup>	Coco-Glucoside	15.0
Phase B		
Kostol Natural E <sup>1</sup>	Behenyl Alcohol, Polylgycerol-3-Steatate	4.0
Kester Wax K-48 <sup>1</sup>	Cetyl Palmitate	8.0
Floviva Geranium Rose Oil <sup>3</sup>	Pelargonium Graveolens Oil	0.1
Phase C		
Citric Acid	Citric Acid	0.2
Aloe Vera Gel 10:1 <sup>4</sup>	Aloe Barbadensis Leaf Juice	2.0
Optiphen ND⁵	Phenoxyethanol, Benzoic Acid, Dehydroacetic Acid	0.6

# Procedure

- Combine Phase A ingredients and mix until uniform while heating to 75–80 °C.
- Combine Phase B ingredients and melt 75–80°C until uniform.
- Add Phase B to A and mix at high speed until emulsion is smooth.
- Start cooling to 50°C or under. Add citric acid slowly to prevent foaming.
- Add remaining Phase C ingredients one at a time.

#### **Stability Information:**

Three months at 45  $^{\circ}\text{C},$  three months at room temperature, three freeze/thaw cycles.

Supplier Information:

1. Koster Keunen, Inc.; 2. BASF, 3. TAOS, 4. Charkit, 5. Brenntag Specialties.

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