# **Natural Hair Sculpting Paste**

		Hair Care
	<ul> <li>Features</li> <li>Soft hold, matte hair wax</li> <li>100% Natural and vegan formula</li> <li>Slavible autom allows for substitutions and creativity</li> </ul>	Emulsion
		Natural / Clean
• Flexi	<ul> <li>Flexible system allows for substitutions and creativity</li> </ul>	Vegan
	Formula	

#### Kester Wax K-60P

Naturally derived plasticizer. Increases melt point, stability, compatibility in anhydrous systems, thickens emulsions and provides texture. Usage level 0.5-20%.

### **Bayberry Wax**

Natural wax extracted from the Bayberry fruit. Low melt point solid, behaves like a butter in most formulations. Emollient, thickener, matte finish. Usage Level 0.5-15%.

### **Sunflower Wax**

Natural wax extracted from sunflower seeds.Very high melting point and excellent structuring capabilities, increases stick structure and stability. Structurant. Usage level 1-15%.

Trade Name	INCI Name	%
Phase A		
Deionized Water	Aqua	60.8
Glycerin	Glycerin	5.0
Optiphen <sup>2</sup>	Phenoxyethanol, Caprylyl Glycol	1.0
Bentonite Albagel <sup>2</sup>	Bentonite	2.0
Amaze XT <sup>3</sup>	Dehydroxanthan Gum	0.2
NaOH 10% Solutoin	Sodium Hydroxide	2.0
Phase B		
Kester Wax K-60P <sup>1</sup>	Polyhydroxystearic Acid	8.0
Bayberry Wax <sup>1</sup>	Myrica Cerifera (Bayberry) Fruit Wax	5.0
Sunflower Wax <sup>1</sup>	Helianthus Annuus (Sunflower) Seed Wax	5.0
Kostol Natural E <sup>1</sup>	Behenyl Alcohol, Polyglyceryl-3-Stearate	2.0
Stearic Acid <sup>1</sup>	Stearic Acid	4.0
Cetyl Stearyl 50:50 <sup>1</sup>	Cetearyl Alcohol	5.0

# **Procedure**

- Combine first three ingredients.
- Sprinkle Bentonite in and mix well, while heating to 80-85°C, until fully hydrated.
- Add remaining Phase A ingredients.
- Combine Phase B materials and heat to 80-85°C.
- Add Phase B to Phase A, mix at high speed until emulsion is smooth, then cool to 50–60 °C and pour into containers.

### **Stability Information:**

Three months at 45 °C, three months at room temperature, three freeze/thaw cycles.

Supplier Information:

1. Koster Keunen, Inc.; 2. Brenntag Specialties, 3. Akzo-Nobel.

# Looking for additional formulas? Try our Formula Selector Tool at: kosterkeunen.com/pcformulationguide



# KEUNEN

Koster Keunen Inc. Watertown, CT 06795, USA KosterKeunen.com

# We've Got A Wax For That<sup>™</sup>