

# Velvety Soft Lipstick

Formula# 2/18-858/889/358-17

## Features

- Glides on silky smooth while giving lips a splash of color.
- Free from polyethylene and conventional petrochemicals.
- Replace SynKos 2050 / 2065 with other SynKos options for different textures.

Color Cosmetics

Anhydrous

Traditional Ingredients

Vegan

## Formula

<b>Synkos 2050 and 2065</b>	<b>Kester Wax K-60P</b>	<b>Kester Wax K-24</b>
Synthetic wax that increases melt point and provides hard structure in anhydrous formulas, mimics the properties of medium melt paraffins, ozokerites, polyethylenes. Economical, versatile structurant.	Naturally derived plasticizer. Increases melt point, stability, compatibility in anhydrous systems, thickens emulsions and provides texture. Usage level 0.5-20%.	Naturally derived wax ester of plant origin. Low melt point semi-solid, melts on body contact, provides cooling sensation. Adds slip, reduces greasy feel, dimethicone alternative. Usage level up to 50%.

Trade Name	INCI Name	%
<i>Phase A</i>		
Synkos 2050 <sup>1</sup>	Synthetic Wax	11.0
Synkos 2065 <sup>1</sup>	Synthetic Wax	7.0
Kester Wax K-60P <sup>1</sup>	Polyhydroxystearic Acid	6.0
Kester Wax K-24 <sup>1</sup>	Lauryl Laurate	4.0
Cetiol CC <sup>2</sup>	Dicaprylyl Carbonate	17.0
Dermol 99 <sup>3</sup>	Isononyl Isononanoate	8.0
Mica Sericite 285 <sup>4</sup>	Mica	7.0
<i>Phase B</i>		
Red 40 <sup>5</sup>	FD&C Red 40 CI 16035	3.87
Unipure Red LC300 <sup>5</sup>	Red 30 Lake CI 73360	7.68
Belsil PDM 20 <sup>4</sup>	Trimethylsiloxyphenyl Dimethicone	18.45
<i>Phase C</i>		
Jeesilc CPS-211 <sup>6</sup>	Cyclopentasiloxane	10.0

## Procedure

- Combine Phase B (Color Base) ingredients and mill until homogeneous.
- Mix Phase A ingredients and melt at 90 °C.
- Slowly add the Phase B to Phase A and disperse well.
- Once the pigments have been dispersed into Phase A, add Phase C.
- Mix quickly until uniform and pour into molds at 80 – 85 °C.

### Stability Information:

Three months at 45°C, three months at room temperature, three freeze/thaw cycles.

### Supplier Information:

1. Koster Keunen, Inc.; 2. BASF; 3. Alzo; 4. Brenntag Specialties; 5. Sensient; 6. Jeen.

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