

Creamy Eye Shadow "Mimosa"

- Buildable, no-crease cream eyeshadow.
- Mass market, vegan formula.
- Free from polyethylene and conventional petrochemicals.

Ingredient Trade Name	INCI Name	%
Phase A		
Kester Wax K-82P ¹	C18-38 Alkyl Hydroxystearoyl Stearate	5.5
SynKos 2030 ¹	Synthetic Wax*	8.5
Enhans PC-38 ¹	Polyethylene, Hydrogenated Polycyclopentadiene, Stearoxy Dimethicone	7.0
Kester Wax K-385 ¹	Cetyl Myristate	9.5
Mica Sericite 285 ²	Mica	15.2
Sumicos Iridescent Gold ²	Mica (and) Titanium Dioxide	1.5
Prestige Sparkling Lemon Gold ²	Mica (and) Titanium Dioxide (and) Iron Oxides	2.5
Phase B		
Unipure Yellow LC 182 ³	Iron Oxides CI 77492	0.30
Cellini Yellow 220CYSF ⁴	Mica, Titanium Dioxide, Yellow #5 AI Lake, Hydrogenated Polyisobutene, Palmitic Acid	2.70
Belsil PDM 20 ²	Trimethylsiloxyphenyl Dimethicone	3.3
Phase C		
Belsil TMS 803 ²	Trimethylsiloxy silicate	10.0
Permethyl 99A ⁵	Isododecane	25.0
DC 9040 Elastomer ⁶	Cyclopentasiloxane (and) Dimethicone Crosspolymer	4.0
Dowasil FZ-3196 ⁶	Caprylyl Methicone	5.0



Product	Function	About	% Usage	Natural
SynKos 2030	Thickening, Texturizing	Economical synthetic wax for thickening systems.	1-20%	
Kester Wax K-385	Ester, Emollient	Solid ester and emollient for all applications.	1-20%	X
Enhans PC-38	Film Forming	Can provide unique textures, improve thermal stability, SPF boosting and skin moisturization. The "anti-wax" wax.	1-20%	

PROCEDURE

- Combine Phase B and mix until homogeneous, mill as needed.
- Combine Phase A ingredients heat and mixing as needed for uniform product.
- Slowly add Phase B to A with mixing, continue until uniform.
- Premix Phase C and add to batch. Pour into containers at 80-85 °C.

***Additional Notes:** This formula can be modified by using different **SynKos Waxes** from the **SynKos Wax series (choice of 2030, 2040, 2050, 2060, 2065 or combinations)**. The high amount of combinations allows for multiple changes in lipstick attributes such as melt point, slip, hardness, payout, etc.

Looking for additional formulas? Try our Formula Selector Tool at: <https://www.kosterkeunen.com/pcformulationguide/>

Stability information: Three months at 45 °C, three months at room temperature, three freeze/thaw cycles.

Supplier information: 1. Koster Keunen, Inc.; 2. Brenntag specialties; 3. Sensient; 4. BASF; 5. Presperse; 6. Dow Corning.



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