

Precocious Plush Lip Stick

NATURAL

- Unique anhydrous stick with soft cushion.
- A silky stick with one swipe application.
- Using natural and sustainable ingredients.

Ingredient Trade Name	INCI Name	%
Phase A		
Sunflower Wax ¹	Helianthus Annuus (Sunflower) Seed Wax	10.0
Kester Wax K-60P ¹	Polyhydroxystearic Acid	4.5
Orange Wax ¹	Citrus Aurantis (Orange) Peel Wax	8.0
Extra Virgin Coconut Oil ²	Cocos Nucifera (Coconut) Oil	13.0
Joboba Oil ²	Simmondsia Chinensis (Jojoba) Seed Oil	15.0
Castor Oil ²	Ricinus Communis (Castor) Seed Oil	18.0
Vitamin E Acetate ³	Tocopheryl Acetate	1.0
Prestige Soft Fire Red 35341 ⁴	Mica (and) Iron Oxide	12.0
Mica Sericite BC 285 ⁴	Mica	18.5



Product	Function	About	% Usage	Natural
Orange Wax	Emollient	Emollient that provides unique energetic scent and color. Also adds natural interest to the label.	0.5-10%	x
Sunflower Wax	Structure	Natural, highly compatible and renewable structuring wax.	0.5-25%	x
Kester Wax K-60P	Plasticizer	Natural plasticizer for film forming, increased stability and low to medium structure.	0.5-20%	x

PROCEDURE

- Combine all ingredients, melt at 80-85 °C and mix until uniform.
- Pour into containers at about 80 °C and cool.



Looking for additional formulas? Try our Formula Selector Tool at: <https://www.kosterkeunen.com/pcformulationguide/>

Stability information: Three months at room temperature, three months at 45 °C, three freeze/thaw cycles.

Supplier information: 1. Koster Keunen, Inc.; 2. Lincoln Fine Ingredients; 3. BASF; 4. Brenntag Specialties.



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