

Stone Cream

- Use this unique anhydrous stick alone or as part of your skin care.
- A silky, light application with a non-whitening, non-greasy feel.
- Universal, transparent, matte skin primer for every day use.

Ingredient Trade Name	INCI Name	%
Phase A		
Kester Wax K-72	Behenyl Behenate	12.0
Kester Wax K-60P	Polyhydroxystearic Acid	6.5
AR Cocoa Butter	Theobroma Cacao (Cocoa) Seed Butter	9.0
Kester Wax K-24	Lauryl Laurate	6.0
Extra Virgin Coconut Oil	Cocos Nucifera (Coconut) Oil	18.0
Cetiol CC	Dicaprylyl Carbonate	12.8
SYNAFIL S 1050	Synthetic Fluorphlogopite	26.5
Soft Calcium Powder ST147010	Calcium Carbonate (and) Capryloyl Lysine	2.5
Vitamin E Acetate	Tocopheryl Acetate	1.0
Phase B		
Titanium Dioxide 325	Titanium Dioxide	1.2
Jeechem CTG	Caprylic/Capric Triglyceride	4.5



Product	Function	About	% Usage	Natural
Kester Wax K-72	Emollient, Thickener	High melt point ester that helps thicken oils. Supports easy payoff and softness.	1-10%	x
Kester Wax K-60P	Plasticizer	Natural plasticizer for increased stability and some structure.	0.5-20%	x
Kester Wax K-24	Ester, Emollient	Natural ester and emollient that imparts slip, melts at body temp, with slight cooling sensation. Provides light, dry feel. Cuts greasiness with natural oils, esters and organic sunscreens.	1-50%	x
AR Cocoa Butter	Structure, thickener	Provides moisture, texture, some structure and skin nourishment.	Up to 100%	x

PROCEDURE

- Combine Phase B ingredients and mixing until homogeneous, milling if necessary.
- Combine Phase A ingredients in a vessel.
- Heat to 80 – 85 °C and mix until uniform.
- Add Phase B to Phase A and mix.
- Pour into containers at around 85 °C.
- Allow to cool to room temperature.



Looking for additional formulas? Try our Formula Selector Tool at: <https://www.kosterkeunen.com/pcformulationguide/>

Stability information: Three months at 45 °C, three months at room temperature C, three freeze/thaw cycles.

Supplier information: 1. Koster Keunen, Inc., (2) Lincoln Fine Ingredients, (3) BASF, (4) Eckart, (5) Brenntag Specialties, (6) Jeen International.



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