

Soft Eyeliner Pencil

NATURAL

- Vegan & Natural
- Creamy, blendable and defining eyeliner
- Glide-on with ease

Ingredient Trade Name	INCI Name	%
Phase A		
Sunflower Wax ¹	Helianthus Annuus (Sunflower) Seed Wax	27.0
Kester Wax K-60P ¹	Polyhydroxystearic Acid	6.0
Kester Wax K-24 ¹	Lauryl Laurate	4.0
Mica Sericite BC 285 ²	Mica	5.0
Soft Calcium Powder ST147010 ²	Calcium Carbonate (and) Mica (and) Lauroyl Lysine	3.0
Vitamin E Acetate ³	Tocopheryl Acetate	1.0
Phase B		
Unipure Triple Black LC990 ⁴	Iron Oxides CI77499	25.96
Jeechem CTG ⁵	Caprylic/Capric Triglyceride	16.04
Phase C		
VegeLight 1214LC ⁶	Coconute Alkanes (and) Coco-Caprylate/Caprates	12.0



Product	Function	About	% Usage	Natural
Sunflower Wax	Structure	Natural, highly compatible and renewable structuring wax.	0.5-25%	X
Kester Wax K-24	Ester, Emollient	Natural ester and emollient that imparts slip, melts at body temp, offers slight cooling sensation. Provides light, dry, feel. Cuts greasiness with natural oils, esters and organic sunscreens.	1-50%	X
Kester Wax K-60P	Plasticizer	Natural plasticizer for film forming, increased stability and low to medium structure.	0.5-20%	X

PROCEDURE

- Combine Phase B ingredients and mill until homogeneous.
- Combine Phase A ingredients in a vessel. Heat and mix until uniform.
- Add Phase B to Phase A and mix. Once homogeneous add Phase C.
- Pour into containers around 85°C.
- Allow to cool to room temperature.

Looking for additional formulas? Try our Formula Selector Tool at: <https://www.kosterkeunen.com/pcformulationguide/>

Stability information: Three months at room temperature, three months at 45 °C, three freeze/thaw cycles.

Supplier information: 1. Koster Keunen, Inc.; 2. Brenntag specialties 3. BASF; 4. Sensient; 5. Jeen; 6. Grant Industries.



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