

# Amber Waves Waterless Hair Conditioning Bar

with Orange and Turmeric

- Waterless Conditioner Bar.
- Eco-Friendly with upcycled Orange Wax.
- Sulfate-free conditioning for all hair types.



Ingredient Trade Name	INCI Name	%
<b>Phase A</b>		
Kostol TMC-25 <sup>1</sup>	Cetearyl Alcohol (and) Behentrimonium Chloride	85.0
Orange Wax <sup>1</sup>	Citrus Aurantium Dulcis (Orange) Peel Wax	3.0
Kester Wax K-82P <sup>1</sup>	C18-38 Alkyl Hydroxystearoyl Stearate	3.0
Sunflower Oil <sup>2</sup>	Helianthus Annuus (Sunflower) Seed Oil	5.5
Turmeric Oil <sup>3</sup>	Curcuma Longa (Turmeric) Root Oil	2.5
Vitamin E Acetate <sup>4</sup>	Tocopheryl Acetate	0.5
Eucalyptus Oil <sup>3</sup>	Eucalyptus Globulus Leaf Oil	0.5

Product	Function	About	% Usage	Natural
Kostol TMC-25	O/W Emulsifier	Sulfate-Free, cationic emulsifier manufactured without IPA. Exceptional anti-static agent, conditioner with deposition properties.	0.5-8%	
Orange Wax	Emollient	Emollient that provides a unique scent and color, adds interest to the label and energy in the formula.	1-50%	X
Kester Wax K-82P	Plasticizer	Highly compatible plasticizer that can increase stability and melt point. Offers tremendous texture options in all applications.	0.25-20%	

## PROCEDURE

- Mix and melt all ingredients except last one, at 85 - 90 °C until uniform.
- Add essential oil of choice and mix quickly.
- Pour into molds and let cool.

Looking for additional formulas? Try our Formula Selector Tool at: <https://www.kosterkeunen.com/pcformulationguide/>

**Stability information:** One month at 45 °C, one month at room temperature, three freeze/thaw cycles.

**Supplier information:** 1. Koster Keunen, Inc.; 2. TAOS; 3. DSM.



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