

# Pale Blossom Moisturizing Lipstick

Formula # 12/19-421/188/258-2

## Features

- All-natural everyday lipstick.
- Hydrates and smooths like a lip balm.
- Features Orange Peel Wax for slip and emolliency.

## Color Cosmetics

Anhydrous

Natural / Clean

## Formula

### Beeswax

Natural wax produced by honeybees. Multifunctional; excels at making anhydrous formulas soft and pliable, and making emulsions glossy, thick and with excellent pickup. Structurant, plasticizer, thickener.

### Sunflower Wax

Natural wax extracted from sunflower seeds. Very high melting point and excellent structuring capabilities, increases stick structure and stability. Structurant. Usage level 1-15%.

### Orange Peel Wax

Natural wax, upcycled from orange peels. Low melt point wax that provides a unique scent and color. Adds interest to the label and energy in the formula. Emollient. Usage level 0.5-10%.

Trade Name	INCI Name	%
<i>Phase A</i>		
Beeswax <sup>1</sup>	Beeswax	12.0
Sunflower Wax <sup>1</sup>	Helianthus Annuus (Sunflower) Seed Wax	8.0
Orange Peel Wax <sup>1</sup>	Citrus Aurantium (Orange) Peel Wax	3.0
Castor Oil	Ricinus Communis (Castor) Seed Oil	17.0
Jojoba Oil <sup>2</sup>	Simmondsia Chinensis (Jojoba) Seed Oil	12.2
Vitamin E Acetate <sup>3</sup>	Tocopherol Acetate	0.8
<i>Phase B</i>		
Unipure Red LC 386 <sup>4</sup>	Iron Oxides CI 77491	3.04
Unipure Red LC 381 <sup>4</sup>	Iron Oxides CI 77491	2.62
Unipure Yellow LC 182 <sup>4</sup>	Iron Oxides CI 77492	0.76
Unipure Black LC 989 <sup>4</sup>	Iron Oxides CI 77499	0.38
Titanium Dioxide 325 <sup>5</sup>	Titanium Dioxide	14.93
Mica Sericite 285 <sup>5</sup>	Mica	1.21
Jeechem CTG <sup>6</sup>	Caprylic/Capric Triglyceride	15.06

## Procedure

- Combine Phase B (Color Base) ingredients and mill until homogeneous.
- Combine Phase A ingredients and heat until melted and uniform.
- Slowly add the color base to Phase A, mix until uniform.
- Cool to about 80 °C and pour into appropriate molds / containers.

### Stability Information:

Three months at 45 °C, three months at room temperature, three freeze/thaw cycles.

### Supplier Information:

1. Koster Keunen, Inc.; 2. Vantage; 3. BASF; 4. Sensient; 5. Brenntag Specialties; 6. Jeen.

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