

Put Your Hands UP! Natural Deodorant

NATURAL

- Vegan & Natural Formula
- Formula Supports High Powder Loading
- Excellent Pay-Off

Ingredient Trade Name	INCI Name	%
Phase A		
Sunflower Wax ¹	Helianthus Annuus (Sunflower) Seed Wax	8.0
AR Cocoa Butter ¹	Theobroma Cacao (Cocoa) Butter	8.0
Kester Wax K-60P ¹	Polyhydroxystearic Acid	13.0
Extra Virgin Coconut Oil ²	Cocos Nucifera (Coconut) Oil	22.0
Jeechem CTG ³	Caprylyc/Capric Triglyceride	16.0
Magnesium Hydroxide	Magnesium Hydroxide	20.0
SMA Arrowroot Powder ⁴	Maranta Arundinacea Root Powder	12.0
Vitamin E Acetate ⁵	Tocopheryl Acetate	1.0



Product	Function	About	% Usage	Natural
Sunflower Wax	Structure	Natural, highly compatible and renewable structuring wax.	0.5-25%	x
AR Cocoa Butter	Structure, thickener	Natural soft structure, viscosity, emolliency and creaminess.	Up to 100%	x
Kester Wax K-60P	Plasticizer	Natural plasticizer for film forming, increased stability and low to medium structure.	0.5-20%	x

PROCEDURE

- Combine all ingredients.
- Melt at 80-85 °C and mix until uniform.
- Pour into containers at approximately 80 °C and cool.

Looking for additional formulas? Try our Formula Selector Tool at: <https://www.kosterkeunen.com/pcformulationguide/>

Stability information: Three months at room temperature, three months at 45 °C, three freeze/thaw cycles.

Supplier information: 1; Koster Keunen, Inc.; 2. Maroon Group; 3. Jeen International; 4. SMA Collaboratives 5. BASF.



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