

Summer Glow Gloss Stick

NATURAL

- Vegan & Natural
- Highlighter provides healthy, dew-kissed glow
- Moisturizing beauty balm

Ingredient Trade Name	INCI Name	%
Phase A		
Sunflower Wax ¹	Helianthus Annuus (Sunflower) Seed Wax	11.0
AR Cocoa Butter ¹	Theobroma Cacao (Cocoa) Butter	10.0
Kester Wax K-60P ¹	Polyhydroxystearic Acid	15.0
Kester Wax K-24 ¹	Lauryl Laurate	8.0
Orange Wax ¹	Citrus Aurantis (Orange) Peel Wax	6.0
Castor Oil ²	Ricinus Communis (Castor) Seed Oil	29.0
Jojoba Oil ²	Simmondsia Chinensis (Jojoba) Seed Oil	12.0
Rice Bran Oil ²	Oryza Sativa (Rice Bran) Oil	8.0
Vitamin E Acetate ³	Tocopheryl Acetate	1.0



Product	Function	About	% Usage	Natural
Sunflower Wax	Structure	Natural, highly compatible and renewable structuring wax.	0.5-25%	X
AR Cocoa Butter	Structure, thickener	Provides moisture, texture, some structure and skin nourishment.	Up to 100%	X
Kester Wax K-24	Ester, Emollient	Natural ester and emollient that imparts slip, melts at body temp, offers slight cooling sensation. Provides light, dry, feel. Cuts greasiness with natural oils, esters and organic sunscreens.	1-50%	X
Kester Wax K-60P	Plasticizer	Natural plasticizer for film forming, increased stability and low to medium structure.	0.5-20%	X

PROCEDURE

- Combine all ingredients, melt at 80-85 °C and mix until uniform.
- Pour into containers at about 80 °C and cool.

Looking for additional formulas? Try our Formula Selector Tool at: <https://www.kosterkeunen.com/pcformulationguide/>

Stability information: Three months at room temperature, three months at 45 °C, three freeze/thaw cycles.

Supplier information: 1. Koster Keunen, Inc.; 2. Lincoln Fine Ingredients; 3. BASF.



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