- Waterless Lotion Bar
- Eco-Friendly and Globally Sustainable & Responsible
- Easy Application & Fast Absorption

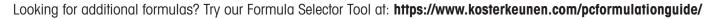
Ingredient Trade Name	INCI Name	%		
Phase A				
Sustainable White Beeswax ¹	Beeswax	20.0		
Kester Wax K-60P ¹	Polyhydroxystearic Acid	5.0		
Kester Wax K-24 ¹	Lauryl Laurate	5.0		
Castor Oil ²	Ricinus Communis (Castor) Seed Oil	28.0		
High Oleic Sunflower Oil ²	Helianthus Annuus (Sunflower) Seed Oil	21.0		
Almond Oil ²	Prunus Amygdalus Dulcis (Sweet Almond) Oil	18.0		
Sipernat 11 PC³	Hydrated Silica	2.0		
Vitamin E Acetate ⁴	Tocopheryl Acetate	1.0		



Product	Function	About	% Usage	Natural
Sustainable Beeswax	Natural thickener, structure, plasticizer and particle suspension.	Socially and environmentally responsible natural beeswax. A multifunctional, ingredient that increases stability, compatibility, prevents syneresis, offers many texture options.	0.5-25%	Х
Kester Wax K-60P	Plasticizer	Natural plasticizer for film forming, increased stability and low to medium structure.	0.5-20%	Х
Kester Wax K-24	Ester, Emollient	Natural ester and emollient that imparts slip, melts at body temp, offers slight cooling sensation. Provides light, dry feel. Cuts greasiness with natural oils, esters and organic sunscreens.	1-50%	Х

PROCEDURE

- Combine all ingredients, melt at 80-85 °C and mix until uniform.
- Pour into containers at about 80 °C and cool.





Stability information: Three months at 45 °C, three months at room temperature,

three freeze/thaw cycles.

Supplier information: 1. Koster Keunen, Inc.; 2. Marron Group; 3. Evonik; 4. BASF.

