

Sustain-a-balm Lip & Body Balm

- Beeswax balm encouraging social and environmental responsibility.
- Leaves lips & skin radiant and healthy-looking.
- Cushioning feel for all day wear.

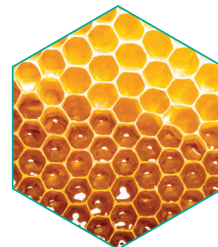
Ingredient Trade Name	INCI Name	%
Phase A		
Sustainable Beeswax	Beeswax	16.0
Kester Wax K-60P	Polyhydroxystearic Acid	5.0
Kester Wax K-24	Lauryl Laurate	5.0
Castor Oil	Ricinus Communis (Castor) Seed Oil	30.0
High Oleic Sunflower Oil	Helianthus Annuus (Sunflower) Seed Oil	22.0
Almond Oil	Prunus Amygdalus Dulcis (Sweet Almond) Oil	19.0
Sipernat 11 PC	Hydrated Silica	2.0
Vitamin E Acetate	Tocopheryl Acetate	1.0



Product	Function	About	% Usage	Natural
Sustainable Beeswax	Natural thickener, structure, and plasticizer.	Socially and environmentally responsible natural beeswax. A multifunctional, ingredient that increases stability, compatibility, prevents syneresis, offers many texture options.	0.5-25%	x
Kester Wax K-24	Ester, Emollient	Natural ester and emollient that imparts slip, melts at body temp, with slight cooling sensation. Provides light, dry feel. Cuts greasiness with natural oils, esters and organic sunscreens.	1-50%	x
Kester Wax K-60P	Plasticizer	Natural plasticizer for increased stability and low to medium structure.	0.5-20%	x

PROCEDURE

- Combine all ingredients, melt at 80-85 °C and mix until uniform.
- Pour into containers at about 80 °C and cool.



Looking for additional formulas? Try our Formula Selector Tool at: <https://www.kosterkeunen.com/pcformulationguide/>

Stability information: Three months at room temperature, three months at 45 °C, three freeze/thaw cycles.

Supplier information: 1. Koster Keunen, Inc.; 2. Lincoln Fine Ingredients; 3. Evonik; 4. BASF.



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