

# Wonder Worker Hand Salve

NATURAL

- Natural Formula
- Moisturize over washed hands
- Relief from Dry, Cracked, or Rough Hands

Ingredient Trade Name	INCI Name	%
<b>Phase A</b>		
AR Cocoa Butter <sup>1</sup>	Theobroma Cacao (Cocoa) Butter	10.0
Sunflower Wax <sup>1</sup>	Helianthus Annuus (Sunflower) Seed Wax	8.0
Kester Wax K-60P <sup>1</sup>	Polyhydroxystearic Acid	12.0
Kester Wax K-24 <sup>1</sup>	Lauryl Laurate	6.0
Extra Virgin Coconut Oil <sup>2</sup>	Cocos Nucifera (Coconut) Oil	34.0
Jojoba Oil <sup>2</sup>	Simmondsia Chinensis (Jojoba) Seed Oil	15.0
Rice Bran Oil <sup>2</sup>	Oryza Sativa (Rice Bran) Oil	14.0
Vitamin E Acetate <sup>3</sup>	Tocopheryl Acetate	0.8
Floviva Lavandin Oil <sup>4</sup>	Lavandula Hybrida Oil	0.2



Product	Function	About	% Usage	Natural
Sunflower Wax	Structure	Natural, highly compatible and renewable structuring wax.	0.5-25%	x
AR Cocoa Butter	Structure, thickener	Provides moisture, texture, some structure and skin nourishment.	Up to 100%	x
Kester Wax K-24	Ester, Emollient	Natural ester and emollient that imparts slip, melts at body temp, offers slight cooling sensation. Provides light, dry, feel. Cuts greasiness with natural oils, esters and organic sunscreens.	1-50%	x
Kester Wax K-60P	Plasticizer	Natural plasticizer for film forming, increased stability and low to medium structure.	0.5-20%	x

## PROCEDURE

- Combine all ingredients except for the fragrance.
- Melt at 80-85 °C and mix until uniform.
- Add the fragrance and mix quickly until uniform.
- Begin cooling while continuing to mix until 65°C - 70°C.
- Pour into containers and cool to room temperature.

Looking for additional formulas? Try our Formula Selector Tool at: <https://www.kosterkeunen.com/pcformulationguide/>

**Stability information:** Three months at 45 °C, three months at room temperature, three freeze/thaw cycles.

**Supplier information:** 1. Koster Keunen, Inc.; 2. 2. Lincoln Fine Ingredients; 3. BASF; 4. TAOS



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