

Clean & Smooth Foundation Stick

KOSTER  KEUNEN

Color Cosmetics

Anhydrous

Natural / Clean

Vegan

- A weightless, satin-finish foundation in the convenience of a stick.
- Provides velvety smooth coverage and one swipe application.
- Comfortable wear for all skin types.

Product	Function	About	% Usage	Natural
Kester Wax K-60P	O/W Emulsifier	PEG-Free, natural emulsifier. Thickens well and provides a light to medium, wet break. Can be used as a primary or secondary emulsifier.	0.5-8%	x
Kester K-72	Emollient, thickener	High melt point ester that helps thicken oils. Supports easy payoff and softness	1-10%	x
Kester Wax K-24	Ester, Emollient	Natural ester and emollient that imparts slip, melts at body temp, offers slight cooling sensation. Provides light, dry, feel. Cuts greasiness with natural oils, esters and organic sunscreens.	1-50%	x

PROCEDURE

- Combine Phase B ingredients and mill until homogeneous.
- Combine Phase A ingredients in a vessel.
- Heat and mix until uniform.
- Add Phase B to Phase A and mix.
- Pour into containers at around 85oC.
- Allow to cool to room temperature.

Formula: #12/18-131/286/358-10

Looking for additional formulas? Try our Formula Selector Tool at:

<https://www.kosterkeunen.com/pcformulationguide/>

Ingredient Trade Name	INCI Name	%
Phase A		
Kester Wax K-72 ¹	Behenyl Behenate	9.0
Kester Wax K-60P ¹	Polyhydroxystearic Acid	5.0
AR Cocoa Butter ¹	Theobroma Cacao (Cocoa) Seed Butter	8.0
Kester Wax K-24 ¹	Lauryl Laurate	6.0
Extra Virgin Coconut Oil ²	Cocos Nucifera (Coconut) Oil	16.0
Cetiol CC ³	Dicaprylyl Carbonate	11.0
Mica Sericite BC 285 ⁴	Mica	22.0
Soft Calcium Powder ST147010 ⁴	Calcium Carbonate (and) Mica (and) Lauroyl Lysine	2.0
Vitamin E Acetate ³	Tocopheryl Acetate	1.0
Phase B		
Unipure Red LC 381 ⁵	Iron Oxides CI 77491	0.50
Unipure Yellow LC182 ⁵	Iron Oxides CI 77492	1.52
Unipure Black LC989 ⁵	Iron Oxides CI 77499	0.16
Titanium Dioxide 325 ⁴	Titanium Dioxide	6.22
Jeechem CTG ⁶	Caprylic/Capric Triglyceride	11.60

Stability information: Three months at 45 °C, three months at room temperature, three freeze/thaw cycles.

Supplier information: 1. Koster Keunen, Inc. 2. Maroon Group 3. BASF
4. Brenntag 5. Sensient 6. Jeen Int.

Koster Keunen Inc.

Watertown, CT 06795, USA. Tel: 1-860-945-3333
info@kosterkeunen.com • www.kosterkeunen.com