Hair Smoothing Bar



Application Instructions: Gently rub bar between hands to deposit product onto palms. Work into hair, focusing on areas where you want to tame frizz / fly-aways. Use sparingly. A little bit goes a long way.

Waterless

Bar or stick form

Concentrated

Product	Function	About	% Usage	Natura
Kostol TMC- 25	O/W Emulsifier	Sulfate-Free, cationic emulsifier manufactured without IPA. Exceptional anti-static agent, conditioner with deposition properties.	0.5-8%	
Sunflower Wax	Structure	Natural, highly compatible and renewable structuring wax.	0.5-25%	Х
Kester Wax K-24	Ester, Emollient	Natural ester and emollient that imparts slip, melts at body temp, offers slight cooling sensation. Provides light, dry, feel. Cuts greasiness with natural oils, esters and organic sunscreens.	1-50%	х

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- Combine all ingredients and melt at 80 90 °C.
- Mix until uniform.
- Pour into molds and let cool.

Ingredient Trade Name	INCI Name	%		
Phase A				
Kostol TMC-25 ¹	Cetearyl Alcohol (and) Behentrimonium Chloride	3.0		
Sunflower Wax1	Helianthus Annuus (Sunflower) Seed Wax	17.0		
Kester Wax K-241	Lauryl Laurate	25.0		
Kester Wax K-60P1	Polyhydroxystearic Acid	4.0		
Lipocol O-95 ²	Oleyl Alcohol	21.0		
Lipovol Crambe ²	Crambe Abyssinica Seed Oil	15.0		
Castor Oil3	Ricinus Communis (Castor) Seed Oil	11.2		
Virgin Argan Oil ³	Argania Spinosa Kernel Oil	3.0		
Vitamin E Acetate ⁴	Tocopherol Acetate	0.8		

Formula: 1/22-10013/258/358-5

Looking for additional formulas? Try our Formula Selector Tool at:

https://www.kosterkeunen.com/pcformulationguide/

Stability information: Three months at 45 °C, three months at room temperature, three freeze/thaw cycles.

Supplier information: 1.Koster Keunen, Inc. 2. Lipo

3. Brenntag 4. DSM.

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