

A Moment in the Sun Foundation Stick

Formula # 3/22-258/286/358-9

Features

- Bright, Shimmer Look
- Light to Medium Coverage
- Easy Glide on Formula

Color Cosmetics

Anhydrous

Natural / Clean

Vegan

Formula

Kester Wax K-60P

Naturally derived plasticizer. Increases melt point, stability, compatibility in anhydrous systems, thickens emulsions and provides texture. Usage level 0.5-20%.

Sunflower Wax

Natural wax extracted from sunflower seeds. Very high melting point and excellent structuring capabilities, increases stick structure and stability. Structurant. Usage level 1-15%.

Kester Wax K-24

Naturally derived wax ester of plant origin. Low melt point semi-solid, melts on body contact, provides cooling sensation. Adds slip, reduces greasy feel, dimethicone alternative. Usage level up to 50%.

Trade Name	INCI Name	%
<i>Phase A</i>		
Sunflower Wax ¹	Helianthus Annuus (Sunflower) Seed Wax	9.0
Kester Wax K-60P ¹	Polyhydroxystearic Acid	5.0
AR Cocoa Butter ¹	Theobroma Cacao (Cocoa) Seed Butter	8.0
Kester Wax K-24 ¹	Lauryl Laurate	6.0
Extra Virgin Coconut Oil ²	Cocos Nucifera (Coconut) Oil	16.0
Cetiol CC ³	Dicaprylyl Carbonate	11.0
Sumicos Earthen Mist ⁴	Mica (and) Titanium Dioxide (and) Iron Oxides	11.0
Mica Sericite BC 285 ⁴	Mica	11.0
Soft Calcium Powder ST147010 ⁴	Calcium Carbonate (and) Mica (and) Lauroyl Lysine	2.0
Vitamin E Acetate ³	Tocopheryl Acetate	1.0
<i>Phase B (Color Base)</i>		
Unipure Red LC 381 ⁵	Iron Oxides CI 77491	0.50
Unipure Yellow LC182 ⁵	Iron Oxides CI 77492	1.52
Unipure Black LC989 ⁵	Iron Oxides CI 77499	0.16
Titanium Dioxide 325 ⁴	Titanium Dioxide	6.22
Jeechem CTG ⁶	Caprylic/Capric Triglyceride	11.60

Procedure

- Combine Phase B ingredients and mill until homogeneous.
- Combine Phase A ingredients in a vessel, heat and mix until uniform.
- Add Phase B to Phase A and mix.
- Pour into containers at around 85°C, allow to cool to room temperature.

Stability Information:

Three months at 45 °C, three months at room temperature, three freeze/thaw cycles.

Supplier Information:

1. Koster Keunen, Inc.; 2. Lincoln Fine Ingredients; 3. BASF; 4. Brenntag specialties; 5. Sensient; 6. Vantage Specialty Chemicals

Looking for additional formulas? Try our Formula Selector Tool at: kosterkeunen.com/pcformulationguide