

A Moment in the Sun Foundation Stick

KOSTER  KEUNEN

Color Cosmetic

Anhydrous

Natural / Clean

Vegan

- Natural & Vegan
- Easy glide on formula
- Blendable with a touch of shimmer

Product	Function	About	% Usage	Natural
Kester Wax K-60P	Plasticizer	Natural plasticizer for film forming, increased stability and low to medium structure.	0.5-20%	x
Sunflower Wax	Structure	Natural, highly compatible and renewable structuring wax.	0.5-25%	x
Kester Wax K-24	Ester, Emollient	Natural ester & emollient that imparts slip, melts at body temp, offers slight cooling sensation. Provides light, dry feel. Cuts greasiness with natural oils, esters and organic sunscreens.	1-50%	x

PROCEDURE

- Combine Phase B ingredients and mill until homogeneous.
- Combine Phase A ingredients in a vessel.
- Heat and mix until uniform.
- Add Phase B to Phase A and mix.
- Pour into containers at ~85°C.
- Allow to cool to room temperature.

Formula: 3/22-258/286/358-9

Looking for additional formulas? Try our Formula Selector Tool at:

<https://www.kosterkeunen.com/pcformulationguide/>

Ingredient Trade Name	INCI Name	%
Phase A		
Sunflower Wax ¹	Helianthus Annuus (Sunflower) Seed Wax	9.0
Kester Wax K-60P ¹	Polyhydroxystearic Acid	5.0
AR Cocoa Butter ¹	Theobroma Cacao (Cocoa) Seed Butter	8.0
Kester Wax K-24 ¹	Lauryl Laurate	6.0
Extra Virgin Coconut Oil ²	Cocos Nucifera (Coconut) Oil	16.0
Cetiol CC ³	Dicaprylyl Carbonate	11.0
Sumicos Earthen Mist ⁴	Mica (and) Titanium Dioxide (and) Iron Oxides	11.0
Mica Sericite BC 285 ⁴	Mica	11.0
Soft Calcium Powder ST147010 ⁴	Calcium Carbonate (and) Mica (and) Lauroyl Lysine	2.0
Vitamin E Acetate ³	Tocopheryl Acetate	1.0
Phase B (Color Base)		
Unipure Red LC 381 ⁵	Iron Oxides CI 77491	0.50
Unipure Yellow LC 182 ⁵	Iron Oxides CI 77492	1.52
Unipure Black LC 989 ⁵	Iron Oxides CI 77499	0.16
Titanium Dioxide 325 ⁴	Titanium Dioxide	6.22
Jeechem CTG ⁶	Caprylic/Capric Triglyceride	11.60

Stability information: Three months at room temperature, three months at 45 °C, three freeze/thaw cycles.

Supplier information: 1. Koster Keunen, Inc. 2. Lincoln Fine Ingredients 3. BASF
4. Brenntag specialties; 5. Sensient 6. Vantage Specialty Chemicals

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