

Lip Balm for Plant Lovers

- Vegan lip balm
- Quick melt
- High slip & shine

Product	Function	About	% Usage	Natural
Kester Wax K-62	Structurant	Primary or secondary structuring agent creating strong gels		x
Kester Wax K-60P	Plasticizer	Natural plasticizer for film forming, increased stability, and low to medium structure.	0.5-20%	x
Kester Wax K-24	Ester, Emollient	Natural ester and emollient that imparts slip, melts at body temp, and offers a slight cooling sensation. Provides light, dry feel. Cuts greasiness with natural oils, esters, and organic sunscreens.	1-50%	x
Cocoa Butter	Structure, Thickener	Provides moisture, texture, some structure and skin nourishment	Up to 100%	x

Ingredient Trade Name	INCI Name	%
Phase A		
Kester Wax K-62 ¹	Stearyl Behenate	13.0
Kester Wax K-60P ¹	Polyhydroxystearic Acid	13.5
Cocoa Butter ¹	Theobroma Cacao (Cocoa) Butter	9.0
Kester Wax K-24 ¹	Lauryl Laurate	4.0
Castor Oil ²	Ricinus Communis Seed Oil	28.5
Coconut Oil ²	Cocos Nucifera (Coconut) Oil	23.0
Sunflower Oil ³	Helianthus Annus (Sunflower) Seed Oil	9.0

PROCEDURE

- Combine all ingredients, melt at 85-90 °C and mix until uniform.
- Pour into containers at about 80 °C and cool.

Formula: #1/22-130/484/358-2

Looking for additional formulas? Try our Formula Selector Tool at:

<https://www.kosterkeunen.com/pcformulationguide/>

Stability information: Three months at 45 °C, three months at room temperature, three freeze/thaw cycles.

Supplier information: 1. Koster Keunen, Inc. 2. Columbus Oils 3. Maroon Group.

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