

LOOK Natural Liquid Eyeliner

KOSTER  KEUNEN

Color Cosmetic

Anhydrous

Natural / Clean

Vegan

- Clean Formula
- Long Wear Liquid Liner
- Natural Ingredient Focused

Product	Function	About	% Usage	Natural
Rice Bran Wax (wax#849)	MP Increaser, soft gelling, binder, excipient	Natural wax with high melting point, some binding and structuring capabilities.	0.5-25%	x
Kester Wax K-60P	Plasticizer	Natural plasticizer for film forming, increased stability and low to medium structure.	0.5-20%	x

PROCEDURE

- Combine Phase B ingredients and mill until homogeneous.
- Combine Phase A ingredients in a vessel.
- Heat and mix until uniform to 80-85°C (making sure to stay under 90°C).
- Add Phase B to Phase A and mix.
- Once homogeneous add Phase C.
- Mix until ~50°C.
- Pump into containers.

Formula: 6/22-849/484-10

Looking for additional formulas? Try our Formula Selector Tool at:

<https://www.kosterkeunen.com/pcformulationguide/>

Ingredient Trade Name	INCI Name	%
Phase A		
Rice Bran Wax(wax#849) ¹	Oryza Sativa (Rice) Bran Wax	13.0
Kester Wax K-60P ¹	Polyhydroxystearic Acid	11.0
Mica Sericite BC 285 ²	Mica	8.5
Soft Calcium Powder ST147010 ²	Calcium Carbonate (and) Mica (and) Lauroyl Lysine	6.5
Vitamin E Acetate ³	Tocopheryl Acetate	1.0
Antaron Soja Glyceride ²	Maleated Soybean Oil Glyceryl/ Octyldodecanol polymer	2.0
Phase B		
Unipure Triple Black LC990 ⁴	Iron Oxides CI77499	18.54
Jeechem CTG ⁵	Caprylic/Capric Triglyceride	11.46
Phase C		
Permethyl 99A ⁶	Isododecane	28.0

Stability information: Three months at room temperature, three months at 45 °C, three freeze/thaw cycles.

Supplier information: 1. Koster Keunen, Inc. 2. Brenntag Specialties 3. BASF
4. Sensient 5. Jeen International 6. Presperse

Koster Keunen Inc.

Watertown, CT 06795, USA. Tel: 1-860-945-3333
info@kosterkeunen.com • www.kosterkeunen.com