

Features

- Waterless formula designed to break down make-up.
- Use as make-up remover before traditional cleanser or as cleansing balm.
- Allows for inclusion of skin care actives.

Skin Care

Anhydrous

Traditional Ingredients

Formula

Kostol Natural E

Natural, PEG-free nonionic o/w emulsifier. Provides a light to medium, wet break, low thickening. Can be used as a primary or secondary emulsifier. Usage level 2-8%.

Orange Wax

Natural wax, upcycled from orange peels. Low melt point wax that provides a unique scent and color. Adds interest to the label and energy in the formula. Emollient. Usage level 0.5-10%.

Kester Wax K-82P

Unique plasticizer. High melt point soft wax improves stability, compatibility, and feel of anhydrous systems without affecting structure. Creates jellies and squeezables. Usage level 0.25-20%.

Trade Name	INCI Name	%
<i>Phase A</i>		
Kostol Natural E ¹	Behenyl Alcohol, Polyglyceryl-3 Stearate	15.0
Cera Bellina ¹	Polyglyceryl-3 Beeswax	6.0
Orange Wax ¹	Citrus Aurantium Dulcis (Orange) Peel Wax	5.0
Kester Wax K-82P ¹	C18-38 Alkyl Hydroxystearoyl Stearate	7.0
Syneth C15K ²	Polyglyceryl-10 Caprylate/Caprata	10.0
Sunflower Oil ³	Helianthus Annuus (Sunflower) Seed Oil	40.0
Joboba Oil Golden ³	Simmondsia Chinensis (Jojoba) Seed Oil	9.0
Avocado Oil ⁴	Persea Gratissima (Avocado) Oil	3.0
Meadowfoam Seed Oil ⁵	Limnanthes Alba (Meadowfoam) Seed Oil	3.0
Vitamin E Acetate ⁶	Tocopheryl Acetate	1.5
Linatural PA-Plus ³	Phenethyl Alcohol (and) Glycerin (and) Benzoic Acid	0.5

Additional Notes

Use Directions: Apply sparingly to face, massage into skin. Wipe away excess if needed. Rinse thoroughly with warm water (product will emulsify) and wash off. Use as part of a multi-step cleansing regimen or on its own.

Procedure

- Mix and melt all ingredients one at a time with moderate mixing.
- Keep temperature at 85 °C or under.
- Once blend is completely homogeneous, cool to 75 °C and pour into pots.

Stability Information:

Three months at 45 °C, three months at room temperature, three freeze/thaw cycles.

Supplier Information:

1. Koster Keunen, Inc.; 2. Lonza; 3. Barentz; 4. Brenntag Specialties; 5. Natural Plant Products; 6. DSM.

Looking for additional formulas? Try our Formula Selector Tool at: kosterkeunen.com/pcformulationguide