

The Balm Face Cleanser

WATERLESS FORMULA

- Waterless formula designed to breakdown make-up.
- Use as part of a multi-step cleansing regime or on its own.
- Apply to dry skin, then wet hands and emulsify, then wash off
- Can follow with a cleanser as a two-part system

Ingredient Trade Name	INCI Name	%
Phase A		
Kostol Natural E ¹	Behenyl Alcohol, Polyglyceryl-3 Stearate	15.0
Cera Bellina ¹	Polyglyceryl-3 Beeswax	6.0
Orange Wax ¹	Citrus Aurantium Dulcis (Orange) Peel Wax	5.0
Kester Wax K-82P ¹	C18-38 Alkyl Hydroxystearoyl Stearate	7.0
Syneth C15K ²	Polyglyceryl-10 Caprylate/Caprata	10.0
Sunflower Oil ²	Helianthus Annuus (Sunflower) Seed Oil	39.0
Jojoba Oil Golden ³	Simmondsia Chinensis (Jojoba) Seed Oil	9.0
Avocado Oil ⁴	Persea Gratissima (Avocado) Oil	3.0
Meadowfoam Seed Oil ⁵	Limnanthes Alba (Meadowfoam) Seed Oil	3.0
Vitamin E Acetate ⁶	Tocopheryl Acetate	1.5
Linatural NLP-O ³	Orange / Lemon Grass / Sesame Oils	1.5



Product	Function	About	% Usage	Natural
Cera Bellina	Structure, Plasticizer	Multifunctional wax that increases stability, can eliminate syneresis, offers many texture options. Makes anhydrous formulas soft and pliable.	0.5-25%	
Kostol Natural E	O/W Emulsifier	PEG-Free, natural emulsifier. Thickens well and provides a light to medium, wet break. Can be used as a primary or secondary emulsifier.	0.5-8%	x
Orange Wax	Emollient	Emollient that provides a unique scent and color, adds interest to the label and energy in the formula.	0.5-10%	
Kester Wax K-82P	Plasticizer	Highly compatible plasticizer that can increase stability and melt point. Offers tremendous texture options in all applications.	0.25-20%	x

PROCEDURE

- Mix and melt all ingredients one at a time with moderate mixing.
- Keep temperature at 85 °C or under.
- Once blend is completely homogeneous, cool to 75 °C and pour into pots.

Looking for additional formulas? Try our Formula Selector Tool at: <https://www.kosterkeunen.com/pcformulationguide/>

Stability information: Three months at 45 °C, three months at room temperature, three freeze/thaw cycles.

Supplier information: 1. Koster Keunen, Inc.; 2. Lonza; 3. Maroon Group; 4. Brenntag Specialties; 5. Natural Plant Products; 6. DSM.



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