## **Dry Hair Remedy Conditioning Mask**

Formula# 2/22-286/120-3A

|   |  |  | Hair Care |                                 |  |
|---|--|--|-----------|---------------------------------|--|
|   | Features   | - roduction                                  | Emulsion  |                                 |  |
|   | <ul> <li>Effective conditioner, detangler, friz</li> <li>Traditional ingredients, proven resu</li> </ul> | Traditional Ingredients                      |           |                                 |  |
|   | Simple chassis, easy to modify   |  | Vegan     |                                 |  |
| I | Formula  |  |           |                                 |  |
|   | Kostol IBT   | Kester Wax K-48                              | Сосоа     | Butter                          |  |
|   | Cationic o/w emulsifier. Provides excellent  | Naturally derived wax ester of plant origin. |           | wax extracted from Cocoa beans. |  |

Cationic o/w emulsifier. Provides excellent conditioning, detangling and frizz reduction in all hair care formulations. Promotes a powdery after-feel in skin care. Usage level 0.5-8%. Naturally derived wax ester of plant origin. Provides opacity and texture to emulsions, with minimal impact on viscosity. Secondary structurant in anhydrous formulations. Usage level 1-20%. Natural wax extracted from Cocoa beans. Low melt point solid, provides thickening, some structure, and nourishment to skin and hair. Emollient, thickener, glossy finish. Usage level up to 100%.

| Trade Name                   | INCI Name                                     | %     |  |  |  |
|------------------------------|---|-------|--|--|--|
| Phase A                      |   |       |  |  |  |
| Deionized Water              | Aqua  | 74.35 |  |  |  |
| Disodium EDTA                | Disodium EDTA                                 | 0.05  |  |  |  |
| Optiphen <sup>2</sup>        | Phenoxyethanol, Caprylyl Glycol               | 1.0   |  |  |  |
| Glycerin                     | Glycerin                                      | 5.0   |  |  |  |
| Citric Acid                  | Citric Acid                                   | 0.6*  |  |  |  |
| Phase B                      |   |       |  |  |  |
| Kostol IBT <sup>1</sup>      | Cetearyl Alcohol, Behentrimonium Methosulfate | 6.0   |  |  |  |
| Kester Wax K-48 <sup>1</sup> | Cetyl Palmitate                               | 3.0   |  |  |  |
| AR Cocoa Butter <sup>1</sup> | Theobroma Cacao (Cocoa) Seed Butter           | 4.0   |  |  |  |
| Schercodine S <sup>3</sup>   | Stearamidopropyl Dimethylamine                | 2.0   |  |  |  |
| Belsil DM 100 <sup>2</sup>   | Dimethicone                                   | 4.0   |  |  |  |

#### **Procedure**

- Begin heating water to 80 °C and add Phase A ingredients one by one, mixing each until uniform.
- Combine Phase B ingredients, and heat to 80 85 °C until melted.
- Add Phase B to Phase A under agitation and mix at high speed until emulsion is uniform.
- Check pH and adjust to 4-5 as necessary.
- Cool to 45 or under and pour into containers.

#### **Stability Information:**

Three months at 45  $^{\circ}\text{C},$  three months at room temperature, three freeze/thaw cycles.

Supplier Information:

1. Koster Keunen, Inc.; 2. Brenntag Specialties; 3. Lubrizol.

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