## **Dry Hair Remedy Conditioning Mask**

Formula# 2/22-286/120-3A

			Hair Care		
	Features	- roduction	Emulsion		
	<ul> <li>Effective conditioner, detangler, friz</li> <li>Traditional ingredients, proven resu</li> </ul>	Traditional Ingredients			
	Simple chassis, easy to modify		Vegan		
I	Formula				
	Kostol IBT	Kester Wax K-48	Сосоа	Butter	
	Cationic o/w emulsifier. Provides excellent	Naturally derived wax ester of plant origin.		wax extracted from Cocoa beans.	

Cationic o/w emulsifier. Provides excellent conditioning, detangling and frizz reduction in all hair care formulations. Promotes a powdery after-feel in skin care. Usage level 0.5-8%. Naturally derived wax ester of plant origin. Provides opacity and texture to emulsions, with minimal impact on viscosity. Secondary structurant in anhydrous formulations. Usage level 1-20%. Natural wax extracted from Cocoa beans. Low melt point solid, provides thickening, some structure, and nourishment to skin and hair. Emollient, thickener, glossy finish. Usage level up to 100%.

Trade Name	INCI Name	%			
Phase A					
Deionized Water	Aqua	74.35			
Disodium EDTA	Disodium EDTA	0.05			
Optiphen <sup>2</sup>	Phenoxyethanol, Caprylyl Glycol	1.0			
Glycerin	Glycerin	5.0			
Citric Acid	Citric Acid	0.6*			
Phase B					
Kostol IBT <sup>1</sup>	Cetearyl Alcohol, Behentrimonium Methosulfate	6.0			
Kester Wax K-48 <sup>1</sup>	Cetyl Palmitate	3.0			
AR Cocoa Butter <sup>1</sup>	Theobroma Cacao (Cocoa) Seed Butter	4.0			
Schercodine S <sup>3</sup>	Stearamidopropyl Dimethylamine	2.0			
Belsil DM 100 <sup>2</sup>	Dimethicone	4.0			

#### **Procedure**

- Begin heating water to 80 °C and add Phase A ingredients one by one, mixing each until uniform.
- Combine Phase B ingredients, and heat to 80 85 °C until melted.
- Add Phase B to Phase A under agitation and mix at high speed until emulsion is uniform.
- Check pH and adjust to 4-5 as necessary.
- Cool to 45 or under and pour into containers.

#### **Stability Information:**

Three months at 45  $^{\circ}\text{C},$  three months at room temperature, three freeze/thaw cycles.

Supplier Information:

1. Koster Keunen, Inc.; 2. Brenntag Specialties; 3. Lubrizol.

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