

Luscious Liquid Eyeliner

Formula# 1/23-849/484-2

Features

- Clean Formula
- Natural ingredient focused
- Long wear liquid liner

Color Cosmetics

Anhydrous

Natural/ Clean

Vegan

Formula

Rice Bran Wax (Wax# 849)

Natural wax extracted from rice bran oil. Very high melting point, increases formula stability. Oil binder, soft gelling agent. Usage level 1-25%.

Kester Wax K-60P

Naturally derived plasticizer. Increases melt point, stability, compatibility in anhydrous systems, thickens emulsions and provides texture. Usage level 0.5-20%.

Trade Name	INCI Name	%
<i>Phase A</i>		
Rice Bran Wax (Wax# 849) ¹	Oryza Sativa (Rice) Bran Wax	14.0
Kester Wax K-60P ¹	Polyhydroxystearic Acid	12.0
Mica Sericite BC 285 ²	Mica	5.0
Soft Calcium Powder ST147010 ²	Calcium Carbonate (and) Mica (and) Lauroyl Lysine	3.0
Vitamin E Acetate ³	Tocopheryl Acetate	1.0
Antaron Soja Glyceride ²	Maleated Soybean Oil Glyceryl/Octylododecanol Polymer	5.0
<i>Phase B</i>		
Unipure Triple Black LC990 ⁴	Iron Oxides CI77499	18.54
Jeechem CTG ⁵	Caprylic/Capric Triglyceride	11.46
<i>Phase C</i>		
Permethyl 99A ⁶	Isododecane	30.0

Procedure

- Combine Phase B ingredients and mill until homogeneous.
- Combine Phase A ingredients in a vessel, heat and mix until uniform to 80-85°C (making sure to stay under 90°C).
- Add Phase B to Phase A and mix.
- Once homogeneous add Phase C.
- Mix until ~50°C and pump into containers.

Stability Information:

Three months at room temperature, three months at 45 °C, three freeze/thaw cycles.

Supplier Information:

1. Koster Keunen, Inc.; 2. Brenntag Specialties; 3. BASF; 4. Sensient 5. Jeen International; 6. Presperse.

Looking for additional formulas? Try our Formula Selector Tool at: kosterkeunen.com/pcformulationguide