

Classic Lipstick “Flame Scarlet”

Formula # 5/18-883/148-1

Features

- Glides on smoothly and achieves beautiful coverage with some gloss
- Rich, highly pigmented stick
- Mass market, vegan formula

Color Cosmetics

Anhydrous

Traditional Ingredients

Vegan

Formula

Synkos 2050

Synthetic wax that increases melt point and provides hard structure in anhydrous formulas, mimics the properties of medium melt paraffins, ozokerites, polyethylenes. Economical, versatile structurant.

Synthetic Candelilla Wax

Wax blend designed to mimic the properties of natural candelilla wax. Hard and brittle, provides structure and gloss. Cost effective alternative to candelilla wax. Usage level 1-20%.

Kester Wax K-82P

Unique plasticizer. High melt point soft wax improves stability, compatibility, and feel of anhydrous systems without affecting structure. Creates jellies and squeezables. Usage level 0.25-20%.

Trade Name	INCI Name	%
<i>Phase A</i>		
Synkos 2050 ¹	Synthetic Wax	15.0
Synthetic Candelilla Wax ¹	Synthetic Beeswax, Synthetic Wax, Stearic Acid	10.0
Kester Wax K-82P ¹	C18-38 Alkyl Hydroxystearoyl Stearate	5.0
Kester Wax K-24 ¹	Lauryl Laurate	5.0
Jeecol ODD ²	Octyldodecanol	15.0
Jeechem OP ²	Octyl Palmitate	15.0
<i>Phase B</i>		
Castor Oil	Ricinus Communis (Castor) Seed Oil	19.20
Red 40 ³	FD&C Red 40 CI 16035	6.66
Unipire Red LC 320 ³	Carmine	2.25
Unipure Black LC 989 ³	Iron Oxides CI 77499	0.06
Titanium Dioxide 325 ⁴	Titanium Dioxide	1.83
<i>Phase C</i>		
Jeesilc CPS-211 ²	Cyclopentasiloxane	5.0

Procedure

- Combine Phase B/Color Base ingredients and mill until homogeneous.
- Melt and mix Phase A.
- Slowly add the color base to Phase A.
- Once the pigments have been dispersed into Phase A, add Phase C. Mix quickly until uniform and pour into molds.

Stability Information:

Three months at 45 °C, three months at room temperature, three freeze/thaw cycles.

Supplier Information:

1. Koster Keunen, Inc.; 2. Jeen; 3. Sensient; 4. Brenntag Specialties.

Looking for additional formulas? Try our Formula Selector Tool at: kosterkeunen.com/pcformulationguide