Not Your Mother's Cold Cream

Formula # 3/23-258/358-3

kin Cana

Skin Care

Emulsion

Natural / Clean

Vegan

Features

- Structured water-in-oil emulsion
- · Chassis allows for inclusion of actives
- Interesting texture on pickup, turns into luxurious cream

Formula

Sunflower Wax

Natural wax extracted from sunflower seeds. Very high melting point and excellent structuring capabilities, increases stick structure and stability. Structurant. Usage level 1-15%.

Kester Wax K-24

Naturally derived wax ester of plant origin. Low melt point semi-solid, melts on body contact, provides cooling sensation. Adds slip, reduces greasy feel, dimethicone alternative. Usage level up to 50%.

Trade Name	INCI Name	%
Phase A		
Sunflower Wax ¹	Helianthus Annuus (Sunflower) Seed Wax	5.0
Kester Wax K-24 ¹	Lauryl Laurate	11.0
Cetiol CC ²	Dicaprylyl Carbonate	11.0
Almond Oil	Prunus Amygdalus Dulcis (Sweet Almond) Oil	16.0
Isolan GPS ³	Polyglyceryl-4 Diisostearate/Polyhydroxystearate/Sebacate	3.0
Zn Stearate ⁴	Zinc Stearate	0.5
Phase B		
Deionized Water	Aqua	48.5
Optiphen ⁴	Phenoxyethanol, Caprylyl Glycol	1.0
Glycerin	Glycerin	3.0
Magnesium Sulfate	Magnesium Sulfate	1.0

Procedure

- Combine Phase A ingredients and heat to 85 °C.
- Combine Phase B ingredients and heat to 85 °C.
- Once both Phases are at temperature, add Phase B to Phase A and increase mixing speed. Shear is optional.
- When emulsion is smooth, pour at 67-72 °C into appropriate containers. Keep mixer on during filling.

Stability Information:

Three months at 45 $^{\circ}$ C, three months at room temperature, three freeze/thaw cycles.

Supplier Information:

1. Koster Keunen, Inc.; 2. BASF; 3. Evonik; 4. Brenntag Specialties.

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