

# Bee Invisible Concealer

Formula # 2/24-10089/421-2

## Features

- Anhydrous Concealer with Medium to Full Coverage.
- One Swipe Application.
- Comfortable Wear for All Skin Types.

Color Cosmetics

Anhydrous

Traditional Ingredients

## Formula

### Synkos O-1070

Synthetic wax that increases melt point and provides hard structure in anhydrous formulas, mimics the properties of medium melt ozokerites. Economical, versatile structurant. BHT free.

### Beeswax

Natural wax produced by honeybees. Multifunctional; excels at making anhydrous formulas soft and pliable, and making emulsions glossy, thick and with excellent pickup. Structurant, plasticizer, thickener.

### Kester Wax K-82P

Unique plasticizer. High melt point soft wax improves stability, compatibility, and feel of anhydrous systems without affecting structure. Creates jellies and squeezables. Usage level 0.25-20%.

Trade Name	INCI Name	%
<i>Phase A</i>		
Synkos O-1070 <sup>1</sup>	Synthetic Wax	12.0
White Beeswax <sup>1</sup>	Beeswax	7.0
Kester Wax K-82P <sup>1</sup>	C18-38 Alkyl Hydroxystearoyl Stearate	3.0
Jeechem OP <sup>2</sup>	Octyl Palmitate	13.0
Dermol 99 <sup>3</sup>	Isononyl Isononanoate	10.5
<i>Phase B</i>		
Titanium Dioxide 325 <sup>4</sup>	Titanium Dioxide	11.98
Unipure Red LC 381 <sup>5</sup>	Iron Oxides CI 77491	1.04
Unipure Yellow LC182 <sup>5</sup>	Iron Oxides CI 77492	3.82
Unipure Black LC989 <sup>5</sup>	Iron Oxides CI 77499	0.38
PMMA-S <sup>4</sup>	Polymethyl Methacrylate	4.64
Mica Sericite <sup>4</sup>	Mica	8.84
Belsil PDM20 <sup>4</sup>	Trimethylsiloxyphenyl Dimethicone	23.80

## Procedure

- Combine Phase B/Color Base ingredients and mill until homogeneous.
- Melt and mix Phase A at 80-85°C until uniform.
- Slowly add Phase B to Phase A with mixing, continuing until uniform.
- Pour into containers around 80°C and cool.

### Stability Information:

Three months at 45 °C, three months at room temperature, three freeze/thaw cycles.

### Supplier Information:

1. Koster Keunen, Inc.; 2. Jeen; 3. Alzo; 4. Brenntag Specialties; 5. Sensient.

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