# **Traditional Hair Conditioner**

(featuring Kester Wax K-56)

Formula# 5/21-10013/128-2

## **Features**

- Effective conditioner, detangler, frizz reduction
- Sulfate-free, clean ingredients
- Simple chassis, easy to modify

Hair Care
Emulsion
Clean / Natural

# **Formula**

#### **Kostol TMC-25**

Cationic o/w emulsifier. Sulfate-free, IPA-free. Provides excellent conditioning, detangling and frizz reduction in all hair care formulations. Promotes a powdery afterfeel in skin care. Usage level 1-8%.

#### **Kester Wax K-56**

Naturally derived wax ester of plant origin. Increases opacity and viscosity in emulsions, adds bounce and texture. Secondary structurant in anhydrous formulations. Usage level 1-10%.

#### **Cocoa Butter**

Vegan

Natural wax extracted from Cocoa beans. Low melt point solid, provides thickening, some structure, and nourishment to skin and hair. Emollient, thickener, glossy finish. Usage level up to 100%.

Trade Name	INCI Name	%
Phase A		
Deionized Water	Aqua	74.35
Disodium EDTA	Disodium EDTA	0.05
Optiphen <sup>2</sup>	Phenoxyethanol, Caprylyl Glycol	1.0
Glycerin	Glycerin	5.0
Citric Acid	Citric Acid	0.6*
Phase B		
Kostol TMC-25 <sup>1</sup>	Cetearyl Alcohol, Behentrimonium Chloride	6.0
Kester Wax K-56 <sup>1</sup>	Cetyl Stearate	3.0
Cocoa Butter <sup>1</sup>	Theobroma Cacao (Cocoa) Seed Butter	1.0
Cetyl Alcohol	Cetyl Alcohol	3.0
Schercodine S <sup>3</sup>	Stearamidopropyl Dimethylamine	2.0
Belsil DM 100 <sup>2</sup>	Dimethicone	4.0

# **Procedure**

- Begin heating water to 80 °C and add Phase A ingredients one by one, mixing each until uniform.
- Combine Phase B ingredients, and heat to 80 85 °C until melted.
- Add Phase B to Phase A under agitation and mix at high speed until emulsion is uniform.
- Check pH\* and adjust to 4-5 as necessary.
- Cool to 45 or under and pour into containers.

## **Stability Information:**

Three months at 45 °C, three months at room temperature, three freeze/thaw cycles.

## **Supplier Information:**

1. Koster Keunen, Inc.; 2. Brenntag Specialties; 3. Lubrizol.

Looking for additional formulas? Try our Formula Selector Tool at: kosterkeunen.com/pcformulationguide

