## **Features**

- · Moisturize and smooth frizzy hair.
- Bright white, glossy lotion for all hair types.
- · Sulfate free with conditioning.

# Hair Care Emulsion Traditional Ingredients

## **Formula**

#### **Kostol TMC-25**

Cationic o/w emulsifier. Sulfate-free, IPA-free. Provides excellent conditioning, detangling and frizz reduction in all hair care formulations. Promotes a powdery afterfeel in skin care. Usage level 1-8%.

## SynKos M-1063

Synthetic wax that increases melt point and acts as a plasticizer in anhydrous formulas. Mimics the properties of higher melt point microcrystalline waxes. BHT free.

#### **Kester Wax K-24**

Vegan

Naturally derived wax ester of plant origin. Low melt point semi-solid, melts on body contact, provides cooling sensation. Adds slip, reduces greasy feel, dimethicone alternative. Usage level up to 50%.

Trade Name	INCI Name	%
Phase A		
Deionized Water	Aqua	83.2
Jaguar C-17 <sup>2</sup>	Guar Hydroxypropyltrimonium Chloride	0.4
Zemea Propanediol <sup>3</sup>	Propanediol	2.0
Celquat SC-230 <sup>4</sup>	Polyquaternium-10	0.2
Lincoserve WpH-LO⁵	Pentylene Glycol, Propanediol, Caprylyl Glycol, Ethylhexylglycerin	1.0
Citric Acid	Citric Acid	0.2
Phase B		
Kostol TMC-25 <sup>1</sup>	Cetearyl Alcohol (and) Behentrimonium Chloride	6.0
Synkos M-1063 <sup>1</sup>	Synthetic Wax	5.0
Kester Wax K-24 <sup>1</sup>	Lauryl Laurate	2.0

# **Procedure**

- Begin heating water to 80 °C and add Phase A ingredients one by one, mixing each until uniform.
- Combine Phase B ingredients, and heat to 80 85 °C until melted.
- Add Phase B to Phase A under agitation and mix at high speed until emulsion is uniform.
- Check pH and adjust to 4-5 as necessary.
- Cool to 45 °C or under and pour into containers.

# **Stability Information:**

Three months at 50°C, three months at room temperature, three freeze/thaw cycles.

# **Supplier Information:**

**1. Koster Keunen, Inc.**; **2.** Barentz; **3.** DuPont; **4.** Nouryon; **5.** Lincoln Manufacturing

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