

Cherry Lip Oil

Formula #12/25-10092/10098-3

Color Cosmetics

Anhydrous

Clean/ Natural

Features

- A lightweight lip tint that glides on smooth with buildable color.
- Nourishing and hydrating.
- Natural Ingredient focused.

Formula

Kester Wax K-70P

Naturally derived plasticizer. Increases melt point, stability, and compatibility in anhydrous systems. Improves feel without affecting structure. Creates jellies and squeezables. Usage level 0.5-20%.

Kester K-45

Light, non-greasy emollient derived from jojoba. Improves softness, spreadability, and after feel in leave-on formulas. Conditions skin and hair without buildup; adds glide, silkiness, and stability.

Kester Wax K-62

Naturally derived wax ester of plant origin. High melt point solid wax, provides hard structure in anhydrous applications. Structurant. Usage level 1-20%.

Trade Name	INCI Name	%
<i>Phase A</i>		
Kester Wax K-70P ¹	C18-38 Alkyl Hydroxystearoyl Stearate	7.0
Kester K-45 ¹	Jojoba Esters	7.0
Kester Wax K-62 ¹	Stearyl Behenate	1.0
Orange Wax ¹	Citrus Aurantis (Orange) Peel Wax	0.2
Castor Oil	Ricinus Communis (Castor) Seed Oil	29.0
Sunflower Oil ²	Helianthus Annuus (Sunflower) Seed Oil	21.0
Almond Oil ²	Prunus Amygdalus Dulcis (Sweet Almond) Oil	16.0
Jojoba Oil ²	Simmondsia Chinensis (Jojoba) Seed Oil	16.3
<i>Phase B</i>		
Sudacos Rubine 3054 ³	D&C Red 7 lake	2.5

Procedure

- Combine Phase A ingredients, mix and melt at 85 °C until uniform.
- Add Phase B and mix well, homogenize if necessary.
- Continue to mix while cooling to room temperature.
- Pump into containers.

Stability Information:

Three months at 50 °C, three months at room temperature, three freeze/thaw cycles.

Supplier Information:

1. Koster Keunen, Inc.; 2. Barentz; Vantage; 3. Sudarshan

Looking for additional formulas? Try our Formula Selector Tool at: kosterkeunen.com/pcformulationguide