

Spring Bloom Highlighter

Formula #2/26-224/358/10098-13

Color Cosmetics

Anhydrous

Clean/ Natural

Features

- Highlighter with light smooth application.
- Multi Purpose & Travel Friendly
- Creamy, Blendable Formula

Formula

Rice Bran Wax #224

Natural wax extracted from rice bran oil. Very high melting point and structuring capabilities, increases stick structure and stability. Structurant. Usage level 1-20%.

Kester Wax K-70P

Naturally derived plasticizer. Increases melt point, stability, and compatibility in anhydrous systems. Improves feel without affecting structure. Creates jellies and squeezables. Usage level 0.5-20%.

Kester K-45

Light, non-greasy emollient derived from jojoba. Improves softness, spreadability, and after feel in leave-on formulas. Conditions skin and hair without buildup; adds glide, silkiness, and stability.

Trade Name	INCI Name	%
<i>Phase A</i>		
Rice Bran Wax (Wax# 224) ¹	Oryza Sativa (Rice) Bran Wax	3.0
Kester Wax K-70P ¹	C18-38 Alkyl Hydroxystearoyl Stearate	8.5
Kester K-45 ¹	Jojoba Esters	12.5
Kester K-24 ¹	Lauryl Laurate	12.5
Cetiol CC ²	Dicaprylyl Carbonate	19.5
Olive Squalane ³	Squalane	6.5
Jojoba Oil ³	Simmondsia Chinensis (Jojoba) Seed Oil	6.5
Sumicos Iridescent Pink ⁴	Mica (and) Titanium dioxide	8.5
Prestige Ruby ⁴	Mica (and) Titanium Dioxide (and) Carmine (and) Tin Oxide	1.0
Sumicos Polar Mist ⁴	Titanium dioxide	4.5
Mica Sericite BC 285 ⁵	Mica	12.0
<i>Phase B</i>		
Vegetite 1214LC ⁵	Coconut Alkanes (and) Coco-Caprylate/Caprates	5.0

Procedure

- Combine Phase A ingredients, mix and melt at 85 °C until uniform.
- Add Phase B and mix well.
- Once homogenous, pour into containers around 60-65 °C.
- Cool to room temperature.

Stability Information:

Three months at 50 °C, three months at room temperature, three freeze/thaw cycles.

Supplier Information:

1. Koster Keunen, Inc.; 2. BASF; 3. Vantage; 4. Sudarshan; 5. Brenntag Specialties; 6. Grant.

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