

Spring Fling Primer

Formula # 1/26-10098/10092/858-12

Color Cosmetics

Anhydrous

Traditional Ingredients

Features

- Lightweight primer that keeps eyeshadow application smooth & crease free.
- For all skin types.
- Vegan formula.

Formula

Kester Wax K-70P

Naturally derived plasticizer. Increases melt point, stability, and compatibility in anhydrous systems. Improves feel without affecting structure. Creates jellies and squeezables. Usage level 0.5-20%.

Kester K-45

Light, non-greasy emollient derived from jojoba. Improves softness, spreadability, and after feel in leave-on formulas. Conditions skin and hair without buildup; adds glide, silkiness, and stability.

Synkos 2050

Synthetic wax that increases melt point and provides hard structure in anhydrous formulas, mimics the properties of medium melt paraffins, ozokerites, polyethylenes. Economical, versatile structurant.

Trade Name	INCI Name	%
<i>Phase A</i>		
Kester Wax K-70P ¹	C18-38 Alkyl Hydroxystearoyl Stearate	9.0
Kester K-45 ¹	Jojoba Esters	10.0
Synkos 2050 ¹	Synthetic Wax	4.0
Dermol DISM ²	Diisostearyl Malate	10.5
Lipovol Crambe ³	Crambe Abyssinica Seed Oil	12.0
Ganex V-220F ⁴	VP/Eicosene Copolymer	2.0
Soft Calcium Powder ST147010 ⁴	Calcium Carbonate (and) Mica (and) Lauroyl Lysine	4.0
Mica Sericite BC 285 ⁴	Mica	25.6
Prestige Soft Beige ⁵	Mica, Titanium Dioxide, Iron Oxides	0.4
Titanium Dioxide 325 ⁴	Titanium Dioxide	1.5
Sipernat 11 PC ⁴	Hydrated Silica	3.0
<i>Phase B</i>		
Purolan IDD ⁶	Isododecane	18.0

Procedure

- Combine all Phase A ingredients.
- Melt at 80-85 °C and mix until uniform, using shear if necessary.
- Add Phase B and mix while cooling.
- Cool until 50-55 °C and pump into containers.

Stability Information:

Three months at 50°C, three months at room temperature, three freeze/thaw cycles.

Supplier Information:

1. Koster Keunen, Inc.; 2. Alzo; 3. Vantage; 4. Brenntag Specialties; 5. Sudarshan; 6. Lanxess

Looking for additional formulas? Try our Formula Selector Tool at: kosterkeunen.com/pcformulationguide